EOCV Technology

An introduction





TNO

TNO

The Netherlands Organisation for Applied Scientific Research

- Founded 1932
- Independent
- World wide presence

Mission



Develop knowledge and make innovations market ready

Boost the

- competitive strength of industry
- · wellbeing of society



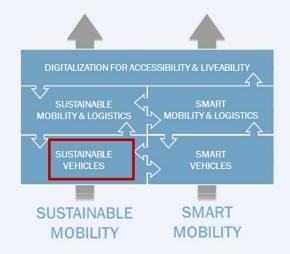


Roadmaps mobility

TNO Powertrains



- Electrified Powertrain Solutions
 - Battery Management (State, Charge, Thermal)
 - Modular Energy Management (MEMS)





(Hydrogen) Combustion Technology

- > Hydrogen ICE development for high performance and ultra-low emissions
- Platform conversion



Hydrogen Fuel Cells Solutions

- > State-of-health and state-of-function estimation
- Model-based calibration and validation of the best possible Fuel-Cell Battery combination



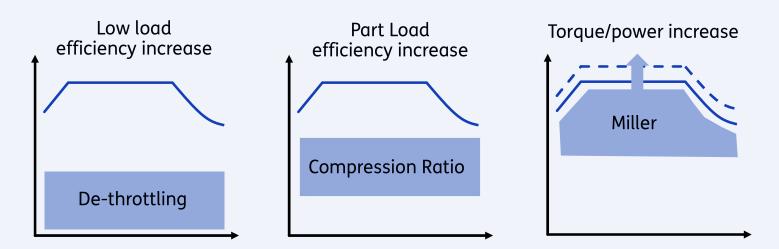
- Innovation Center for Sustainable Powertrains (ICSP)
 - Hydrogen & Natural Gas high pressure infrastructure
 - Battery Competence Center

EOCV: Electronically Opening & Closing Valve Key Functions SI gas engines (NG & H2)

- Intended/Tested Usage: Cylinder-individual and cycleresolved Control of Cylinder Charge // Mixture Quantity // Engine Load
- Reduces intake throttling losses of quantity-controlled engines.
 - Efficiency improvement in part load operation
 - H2-slip reduction for SI- lean H2 engines
 - Ultra-low engine-out emission level without EGR
- Allows Miller timing on demand.
 - Positive Effect on internal mixture cooling (No need for EGR)
 - extending max load curve on NG, optimal ignition timing
 - Allowing using higher geometric compression ratio results in higher efficiency
 - validated for NG fuel, similar results can be expected for Hydrogen internal combustion engines (SI Lean H2)



EOCV: combined functionalities in one device



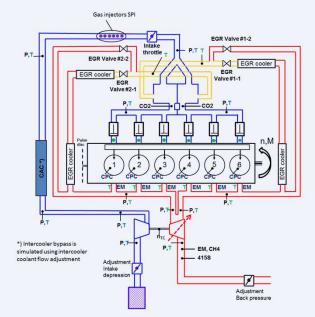
Cost saving potential and increased performance on power and efficiency

- No need for EGR system (cooler + valve(s))
- No need for new valve train design for adapting a VVA (variable valve actuation) system
- Suitable for Stoichiometric NG and lean H2 SI-engine platforms
- Potential for one engine combustion concept supporting low carbon and carbon free gaseous fuels. (Stoichiometric NG and lean H2)

TNO Hands-On Experience with NONOX-EOCV

RCCI research project diesel natural gas

- Research with Japanese OEM: advance combustion RCCI (Reactive Control Compression Ignition) concept with diesel and natural gas. Target was to demonstrate EURO VI NOX and CH4 level engine out emission key points.
- The NONOx EOCV was selected due to its high flexibility in creating different engine operation modes without hardware change provides functionality for random operating points and combustion modes
- Additional Outcome of the Study: Extending RCCI Load Range capability (23 bar)



- SPI gas injection system
- MPI gas injection system
- Pressure sensor
- K-type TC
- T-type TC
- Emissions sampling point (NOx. NO. THC. CO. CO2)
- Methane analyzer CO2 CO2 measurement for FGF
- 415S AVI 415S smoke meter

- · Air mass flow · Diesel fuel mass flow
- · Gas mass flow
- TWIN.TWOUT
- PWIN, PWOUT TFUELIN, TFUELOUT
- PFUELIN, PFUELOUT
- Measurements using engine ECU (railpressure, actuator positions

Indicom:

- · Pcyl1-6 (using Kistler SCP rack)
- · Current trace diesel injector
- EOCV (add-on electronically controlled valve)



